DIXIE-NARCO

Service Bulletin #______

Date: June 22, 1973

MCDEL: All Serpentines

All Adaptables All Automatics

SUBJECT: Amp Lok Contact Replacement Kit for Electrical Plugs

and/or Caps.

REASON: To provide a Replacement "Lead" so that the Amp Lok contact

can be conveniently replaced if broken or damaged.

ORDER AS: B/M 172,010,500.04 Amp Lok Contact Replacement Kit.

DO THIS: 1. "Cut off" damaged contact.

2. Strip the wire $\frac{1}{4}$ inch.

3. Insert the stripped end into the Butt Connector and "Crimp".

4. Push Amp Lok contact into position in <u>Plug</u> or <u>Cap</u>. Now, pull sharply on the <u>Lead</u> to make sure that Contact is locked in position.

NOTE: See Locking Feature (Fig. 1).

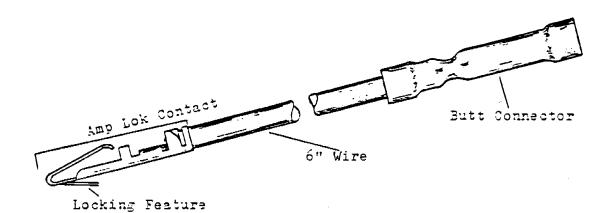


FIG. 1